



Data Sheet Automatic Power Factor Correction Systems

TECHNICAL DATA COMMON TO ALL SERIES IN STANDARD CONFIGURATION

Enclosure	Made of steel sheet, protected against corrosion by phosphating and epoxy powder coating. Colour RAL 7035. External degree of protection: panel type G3E, G4E IP30 ; G4RM IP40 ; G6E, G8E, G9E IP31 Internal degree of protection: panels with interlocked switch-disconnector IP20 live parts; IP 20 protection in additional modules In the G6, G8 and G9 cabinets, capacitor banks are assembled on drawers that can be pulled out from the front of the cabinet for quick maintenance G6, G8, G9 cabinets are equipped with eyebolts for lifting
Installation	Indoor installation, in a well ventilated position free from solar radiation. Pollution degree 1 Working temperature: -5 / +40 °C; Relative humidity RH50% @40°C Altitude: <1000 asl
Main Disconnector	Three-phase off-load disconnector with door interlock.
Wiring	Internal connections are made with FS17-450/750V insulated, flame-retardant low smoke emission cables. On non-preinsulated cable lugs, the connection point is covered with a durable heat-shrink sleeve. Auxiliary circuits are appropriately identified in accordance with current standards.
Bank insertion	The banks are driven by three-phase contactors (Class AC6-b). Series without tuning reactor have contactors with a pre-insertion resistor to limit peak inrush current Static insertion series are fitted with thyristor insertion modules controlled by microprocessor such that switching on/off occurs when the potential difference between the mains and the capacitors is zero. (zero crossing). The switching time for the insertion of the capacitor banks is approximately 200 ms.
Fuses	The capacitive banks are protected by high breaking capacity fuses (100kA). The protection system for the power circuits uses NH-00 curve gG fuses; for the auxiliary circuits sectionable fuse holders and 10.3x38 fuses.
Auxiliary circuits	400 Vac for G3E, G4E, G4RM 230 Vac for G6E, G8E, G9E Internal transformer
Impulse withstand	6 kV for type G3E, G4E; 8 kV for G4RM, G6E, G8E, G9E
Capacitors	Single-phase capacitors made of self-healing metallised polypropylene (MKP), equipped with over-pressure device and discharge resistance. Impregnated with PCBs-free vegetable oil. Delta connection. Continuous duty type. - overvoltage: $1.1 \times U_n$ (8h / 24h) - current overload: $1.3 \times I_n$ - capacitance tolerance: -5% / +10%. - Dielectric losses: ≤ 0.2 W/kvar; total dissipation losses: ≤ 0.4 W/kvar - temperature category: -25 / D In the higher-performance series, ' Heavy Duty ' capacitors made of high thickness film and multiple elements in series are installed to reduce the effect of high currents on the element heads
Tuning reactor (where present)	Iron core with oriented crystals; aluminium windings Resin impregnation Dissipation loss (average): 6W/kvar Over-temperature control probe
Controller	Electronic, measurement type: varmetric on 4 quadrants. Current signal: via current transformer (user-supplied) with 5A secondary, class 1 Current signal sensitivity: 2.5% for BMR series, 0.3% for HPR series
Ventilation	Natural for series without de-tuning chokes with power below 200 kvar. Forced by high-efficiency fans with top expulsion for others
CCS	remote monitoring system for real time data display, emailing of alarms, historical data storage. Included on DMP-FTV, AAR/6, AAR/D20 series; on request on other series The symbol  indicates that the equipment is equipped with CCS The symbol  indicates that the CCS system is installable on the equipment
Safety	Automatic equipment shut-down in case of high THDi, over-temperature >50°C, under and overvoltage. bank shut down for reactor overtemperature (where fitted) Dry contact NC for extreme internal temperature (>70°C) In addition on HPR controller: auto shut-down for high THDu, loss of capacitance of the bank
Testing	100% of the equipment undergoes visual inspection, phase-to-phase and phase-to-ground insulation tests, bank efficiency and ventilation circuit checks. Capacitors are tested for capacitance, dissipation factor $[\tan(\delta)]$, verification of insulation to earth and overvoltage resistance at three consecutive points of the production process: after winding, during ageing process and at final assembly
Regulation	Capacitors: IEC/EN 60831-1 / 2 certified by IMQ (V1927) Equipment: IEC/EN 61439-1 / 2, IEC/EN 61921; 2014/35/EC Electromagnetic compatibility: 2014/30/EC.



The AAR/600 series are suitable for three-phase networks with an operating voltage of **400 Vac** and **very high harmonic current content**.

This equipment is suitable for industrial users with continuous duty cycles and **high voltage distortions** (asynchronous generators, mills, plastic injection, etc.).

PERFORMANCE DATA

- **Rated voltage** 400 Vac (others on request)
- **Rated frequency** 50 Hz (60 Hz on request)
- **Insulation voltage** 690 Vac
- **Voltage overload** 1.1 Un (rated voltage)
- **Capacitors** Un=500; Umax 550

HARMONIC CONTENT

- THD(I)max. = 100 % in the grid
- THD(U)max. = 6% in the grid
- p = 7% (189Hz)

STANDARD CONFIGURATIONS

Code	Type	Qn (kvar)	Cable entry	In (A)	bank power (kvar)	Steps (n)	Disconnecter (A)	Controller (type)	CCS	Weight (kg)
8551402500600	G4RM	50	↓	72	2x12.5+25	4	200	BMR4		105
8551402625600	G4RM	62,5	↓	90	12,5+2x25	5	200	BMR4		115
8551402750600	G4RM	75	↓	108	2x12.5+2x25	6	200	BMR4		125
8551403100600	G6E	100	↓	144	2x25+50	4	250	HPR6	✖	180
8551403125600	G6E	125	↓	180	25+2x50	5	250	HPR6	✖	210
8551403150600	G6E	150	↓	216	25+50+75	6	400	HPR6	✖	230
8551403175600	G6E	175	↓	252	25+3x50	7	400	HPR6	✖	260
8551403200600	G6E	200	↓	288	25+2x50+75	8	500	HPR6	✖	280
8551403225600	G6E	225	↓	324	25+50+2X75	9	500	HPR6	✖	315
8551403250600	G6E	250	↓	360	2x25+50+2x75	10	630	HPR6	✖	355
8551403275600	G8E	275	↑	397	25+2x50+2x75	11	630	HPR6	✖	370
8551403300600	G8E	300	↑	432	25+50+3x75	12	800	HPR6	✖	380
8551403350600	G8E	350	↑	504	50+4x75	9	800	HPR6	✖	400
8551403375600	G8E (II)	375	↑	541	25+50+4x75	15	800	HPR6	✖	520
8551403400600	G8E (II)	400	↑	576	2x50+4x75	14	1000	HPR6	✖	570
8551403450600	G8E (II)	450	↑	648	25+50+5x75	18	1000	HPR12	✖	620
8551403500600	G8E (II)	500	↑	720	50+6x75	13	1250	HPR12	✖	670
8551403550600	G8E (II)	550	↑	792	2x50+6x75	19	1250	HPR12	✖	720
8551403600600	G8E (II)	600	↑	864	8X75	8	1600	HPR12	✖	770
8551403650600	G8E (II)	650	↑	936	50+6X75+150	16	800+630	HPR12	✖	820
8551403750600	G8E (II)	750	↑	1080	6X75+2X150	10	800+800	HPR12	✖	880
8551403825600	G8E (III)	825	↑	1191	5x75+3x150	11	800+1000	HPR12	✖	1040
8551403900600	G8E (III)	900	↑	1299	4x75+4x150	12	800+1250	HPR12	✖	1090
8551403975600	G8E (III)	975	↑	1407	3X75+5x150	13	800+1250	HPR12	✖	1140
8551404100600	G8E (III)	1050	↑	1516	2X75+6x150	14	800+1600	HPR12	✖	1190

Note

For dimensions, please refer to the mechanical drawings section, referring to the 'Type' column.

- The cable entry (power supply) legend is as follows: ↑ from below, ↗ side up, ↓ from above,
- Rated power is expressed at rated voltage (Un)
- ✖ indicates that the equipment is equipped with CCS
- ✖ indicates that the CCS system is installable on the equipment